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D135-692-041
Job Sheet 193549



Part No: D135-692-041

Job Qty: 1 pcs **392**

Part Name: EC135 Bearpaw Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/16/19

Job Tracking No:

Due Date: 5/30/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG DSI9400 REV A, DSI9750 REV A IPP Rev:A new issue ECN1089 08-02-04 DD verified by:EC IPP
Rev:B ECN 1132 08-02-20 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		5/30/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	
							Packaging 1 - 32	
							Packaging 1 - 33	
							Packaging 1 - 34	
							Packaging 1 - 35	
							Packaging 1 - 36	
120	QC 4	1 pcs		5/30/19	0.00	0.00	QC 4 - 28	
							QC 4 - 58	
							QC 4 - 69	
							QC 4 - 9	
							QC 4 - 46	

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Container No: S173178

Part: D135-692-041

Job No: 193549

Serial No/Batch: S173178

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SRD1042SE 18/09/17, T63, LoA 120S -

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68-6
69
DAS

				QC 4 - 68	DAS
130	Packaging 3-1 - Stock - B4B	1 pcs	5/30/19	0.00 0.00	69
				Packaging 3 - 1 - B4B	9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	5/30/19	0.00 0.00	
				DC - 1 - B4B	
				DC - 2 - B4B	
140	QC 21 - FG	1 pcs	5/30/19	0.00 0.00	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D135-692-041 CHG001 PPP Rev:

135 - (Document Control) Photocopy bluefile and create labels per PPP D135-692-041 CHG002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	12 4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5130325
AN4-13A	Bolt	24 8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5152538
D2529	Washer	24 8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5148345
D3719-041	Wearplate Assembly	1 2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5156756
MS21042L4	Nut	26 12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5166694
NAS1149D0463J	Washer	24 8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5157445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-11A	4	72	0
	AN4-13A	8	1,396	0
	D2529	8	681	0
	D3719-041	2	8	0
	MS21042L4	12	3,914	0
	NAS1149D0463J	8	4,766	0

Part Specifications

Specifications could not be found.

3.0 PARTS LIST

The DSI 9750-011 Clamp Relocation Kit can be procured from Dart to install D135-692-041 on D135-692-011 at CHG 002 and earlier, and includes hardware for Qty 2x skid tubes.

Qty -011	Part Number	Description
X	DSI 9750-011	Clamp Relocation Kit
8	D2529	WASHER
4	AN4-11A	BOLT
4	MS21042L4	NUT

REFERENCE ONLY

The parts list for IIN-D135-692 and ICA-D135-692 is amended as follows:

Qty -011	Qty -041	Part Number	Description
X		D135-692-011	BEARPAW INSTALLATION
	X	D135-692-041	WEARPLATE KIT
4		D2182B060	RUBBER CUSHION
8		D2274	RADIUS BLOCK
2		D3049-1	BEARPAW
8	8	D2529	WASHER
4		D2519	CLAMP
	2	D3719-041	WEARPLATE
	4	AN4-11A	BOLT
8	8	AN4-13A	BOLT
8	12	MS21042L4	NUT (OR MS21042-4)
8	8	NAS1149D0463J	WASHER
4		QS100M24S	CLAMP

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4.0 WEIGHT AND BALANCE

There is a negligible weight and balance change associated with this modification.

REFERENCE ONLY

DESIGN	ML	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ML		
CHECKED	47	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9750	SHEET 2 OF 5
APPROVED	47	TITLE	SCALE
DE APPR.	47	INSTALL MODIFICATION	NTS
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